SAFETY DATA SHEET

Section 1. Identification

Product code : 254-1157
GHS product identifier : KB-500 SHEETFED OPV

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Colorant; Printing ink related material; Printing ink.

Manufacturer / Distributor : Sun Chemical Corporation
North American Inks
135 West Lake Street
Northlake, IL 60164
US: +1 866 786 8140

Emergency telephone number (with hours of operation) : (800) 424-9300 (U.S.) (24 hours)
(703) 527-3887 (International) (24 hours)

Other information : (513) 830-8500

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 4
EYE IRRITATION - Category 2A

GHS label elements
Hazard pictograms :

Signal word : Warning

Hazard statements : Combustible liquid. Causes serious eye irritation.

Precautionary statements
Prevention : Wear protective gloves. Wear eye or face protection. Keep away from flames and hot surfaces. - No smoking. Wash hands thoroughly after handling.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.
Section 3. Composition/information on ingredients

Substance/mixture: Mixture

CAS number/other identifiers

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maleic Modified Pentaerythritol Ester of Rosin</td>
<td>68333-69-7</td>
<td>25 - 50</td>
</tr>
<tr>
<td>Severely Treated Light Naphthenic Distillate</td>
<td>64742-53-6</td>
<td>10 - 20</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye irritation.

Inhalation: No known significant effects or critical hazards.

Skin contact: No known significant effects or critical hazards.

Ingestion: No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)
Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media: Do not use water jet.

Specific hazards arising from the chemical: Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products: Decomposition products may include the following materials: carbon dioxide, carbon monoxide.

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remarks:

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Remarks: Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.

(Soybean oil)

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Treated Light Naphthenic Distillate</td>
<td>ACGIH TLV (United States, 3/2016). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 2/2013). TWA: 5 mg/m³ 8 hours.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Section 8. Exposure controls/personal protection

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state: Liquid.
Color: Not available.
Odor: Characteristic.
Odor threshold: Not applicable.
pH: Not tested.
Melting point: Not available.
Boiling point: Lowest known value: 90°C (194°F)
Flash point: Lowest known value: 60 to 93.3°C (140 to 200°F)
VOC: 27
Evaporation rate: Highest known value: <1 (Soybean oil) Weighted average: 0.9 compared with butyl acetate
Flammability (solid, gas): Not available.
Lower and upper explosive (flammable) limits: Not tested

Vapor pressure: Not available.
Vapor density: Not tested
Relative density: 0.99
Solubility: Not tested
Partition coefficient: n-octanol/water: Not applicable.
Auto-ignition temperature: Not applicable.
Decomposition temperature: Not applicable.
Viscosity: Not tested.
Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity
Conclusion/Summary : No known significant effects or critical hazards.

Irritation/Corrosion
Conclusion/Summary
Skin : No known significant effects or critical hazards.
Eyes : No known significant effects or critical hazards.
Respiratory : No known significant effects or critical hazards.

Sensitization
Conclusion/Summary
Skin : No known significant effects or critical hazards.
Respiratory : No known significant effects or critical hazards.

Mutagenicity
Conclusion/Summary : No known significant effects or critical hazards.

Carcinogenicity
Conclusion/Summary : No known significant effects or critical hazards.

Reproductive toxicity
Conclusion/Summary :

Teratogenicity
Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)
Not available.

Specific target organ toxicity (repeated exposure)
Not available.

Aspiration hazard

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Treated Light Naphthenic Distillate</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

Information on the likely routes of exposure : Not available.

Potential acute health effects
Eye contact : Causes serious eye irritation.
## Section 11. Toxicological information

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Symptoms related to the physical, chemical and toxicological characteristics**

<table>
<thead>
<tr>
<th>Contact</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>Adverse symptoms may include the following:</td>
</tr>
<tr>
<td></td>
<td>- pain or irritation</td>
</tr>
<tr>
<td></td>
<td>- watering</td>
</tr>
<tr>
<td></td>
<td>- redness</td>
</tr>
<tr>
<td>Inhalation</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

<table>
<thead>
<tr>
<th>Effects</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential immediate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Potential delayed effects</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Long term exposure**

<table>
<thead>
<tr>
<th>Effects</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential immediate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Potential delayed effects</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**Potential chronic health effects**

<table>
<thead>
<tr>
<th>Effect</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>General</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Developmental effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Fertility effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Numerical measures of toxicity**

**Acute toxicity estimates**

Not available.
Section 12. Ecological information

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional or local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>IMDG Classification</th>
<th>IATA Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>NA1993</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>UN proper</td>
<td>Combustible liquid, n.o.s. (LIGHT HYDROTREATED PETROL Distillate)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>shipping name</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>hazard class(es)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>hazards</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Additional</td>
<td>Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>information</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Exemption: This product is not regulated for ground transportation in packages of 450 L (119 gal) or less.
Section 15. Regulatory information

TSCA 8(b) inventory: List
U.S. Federal regulations: TSCA 8(a) CDR Exempt/Partial exemption: All components are listed or exempted.

SARA 313

<table>
<thead>
<tr>
<th>Supplier notification</th>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>None identified.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Toxics in Packaging (CONEG) : In compliance.
Canada inventory : All components are listed or exempted.

International regulations

<table>
<thead>
<tr>
<th>International lists</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia inventory (AICS): At least one component is not listed.</td>
<td></td>
</tr>
<tr>
<td>China inventory (IECS): At least one component is not listed.</td>
<td></td>
</tr>
<tr>
<td>Japan inventory (ENCS): At least one component is not listed.</td>
<td></td>
</tr>
<tr>
<td>Korea inventory: At least one component is not listed.</td>
<td></td>
</tr>
<tr>
<td>Malaysia Inventory (EHS Register): Not determined.</td>
<td></td>
</tr>
<tr>
<td>New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.</td>
<td></td>
</tr>
<tr>
<td>Philippines Inventory (PICCS): At least one component is not listed.</td>
<td></td>
</tr>
<tr>
<td>Taiwan Chemical Substances Inventory (TCSI): All components are listed or exempted.</td>
<td></td>
</tr>
<tr>
<td>Turkey inventory: Not determined.</td>
<td></td>
</tr>
<tr>
<td>Europe Inventory: Please contact your supplier to get the information.</td>
<td></td>
</tr>
</tbody>
</table>

Section 16. Other information

National Fire Protection Association (U.S.A.)

Flammability
Health
Instability/Reactivity
Special

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of revision: 12/3/2016
Date of previous issue: 9/26/2016
Version: 3
Regulatory information: Canada: (905) 796-2222
US: (201) 933-4500
PPG: (513) 681-5950

Key to abbreviations: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973
Section 16. Other information

as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.