1. Product and Company Identification

Product Identifier
Trade Name: Violet Photopolymer Plate Developer

Item Number(s): VPPDEV

Relevant Identified Uses of the Substance or Mixture:
Developing solution for Violet Photopolymer Plates.

Restrictions on Use: For Industrial Use Only

Manufacturer/Supplier:
Applied Chemistries, Inc.
65 Moylan Lane
Agawam, MA 01001
(877) 847-6236

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT CONTACT: CHEMTREC (800-424-9300 within the USA or 703-527-3887 for international collect calls)

2. Hazards(s) Identification

GHS Classification and Label Elements of the Product

Hazard Pictograms:

Signal Word:

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Signal Word</th>
<th>Hazard Statement</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Warning</td>
<td>H315: Causes skin irritation.</td>
</tr>
<tr>
<td>1</td>
<td>Danger</td>
<td>H318: Causes serious eye damage.</td>
</tr>
<tr>
<td>3</td>
<td>Warning</td>
<td>H335: May cause respiratory irritation.</td>
</tr>
</tbody>
</table>
Precautionary Statements

Prevention | Response
--- | ---

Storage | Disposal
--- | ---

### 3. Composition/Information on Ingredients

#### Chemical Characterization:
Mixture

<table>
<thead>
<tr>
<th>Component Name</th>
<th>CAS#</th>
<th>Concentration % by Weight</th>
<th>GHS Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium Hydroxide</td>
<td>1310-58-3</td>
<td>2-3%</td>
<td>H302, H314</td>
</tr>
</tbody>
</table>
4. First Aid Measures

Inhalation:
Remove victim to fresh air. Administer oxygen if breathing is difficult. Seek medical attention if respiratory irritation or distress continues.

Skin Contact:
Wash with plenty of soap and water for no less than 5 minutes.

Eye Contact:
Flush with a gentle, steady stream of water for at least 15 minutes. Seek medical attention.

Ingestion:
If victim is conscious and alert, give 1-2 glasses of water to drink. Do not give anything by mouth to an unconscious person. Do not leave victim unattended.

5. Fire Fighting Measures

Suitable Extinguishing Media: Dry chemical, carbon dioxide, foam, water spray.

Specific Fire Fighting Measures: N/A

Unusual Fire and Explosion Hazards: N/A

Special Protective Equipment and Precautions for Fire Fighters:
No special equipment required.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures:
Wear proper protective equipment.
Dispose according to State, Federal and Local regulations.

Environmental Precautions:
Avoid runoff to waterways and sewers.

7. Handling and Storage

Precautions for Safe Handling:
○ Protect against physical damage.
○ Store in a cool, dry, well ventilated location.
○ Separate from incompatibles.
○ Keep containers tightly closed. Do not store in unlabeled or mislabeled containers.
8. Exposure Controls / Personal Protection

Airborne Exposure Limits:
This product does NOT contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Eye Protection:
Wear safety glasses with side shields or splash-proof goggles.

Skin Protection:
Wear protective clothing including gloves, lab coat, apron or coveralls, as appropriate, to minimize skin contact.

General Industrial Hygiene Practices:
Wash with soap and water before meals and at the end of each work shift. Good manufacturing practices require amounts of any chemical be removed from the skin as soon as practical, especially before eating or smoking.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Appearance:</th>
<th>Clear Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor Threshold:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Odor:</td>
<td>Typical</td>
</tr>
<tr>
<td>pH:</td>
<td>12-13</td>
</tr>
<tr>
<td>Melting Point:</td>
<td>N/A</td>
</tr>
<tr>
<td>Freezing Point:</td>
<td>0°C</td>
</tr>
<tr>
<td>Initial Boiling Point:</td>
<td>~100°C</td>
</tr>
<tr>
<td>Boiling Range:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>144°C</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Flammability, Solid:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Flammability, Gas:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Lower Explosive Limit:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Upper Explosive Limit:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>1.0</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>Heavier Than Air</td>
</tr>
<tr>
<td>Relative Density:</td>
<td>1.01-1.05</td>
</tr>
<tr>
<td>Solubility:</td>
<td>100%</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Unknown</td>
</tr>
<tr>
<td>Auto-Ignition Temperature:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Decomposition Temperature:</td>
<td>Unknown</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>Unknown</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

Stability: This product is stable under normal handling and storage conditions.

11. Toxicological Information

Toxicological Data:
Potassium Hydroxide: 1310-58-3: Acute Toxicity:

| LD50 (Oral) | Rat | 273 mg/kg |

12. Ecological Information

Ecological Data: This material is 100% biodegradable.

13. Disposal Considerations

Waste Disposal: Dispose according to Federal, State and Local regulations.
EPA Hazardous Waste: YES

14. Transport Information

US Department of Transportation: Not Regulated

15. Regulatory Information

Inventory Status:
All components included on TSCA, DSL, EINECS/ELINCS, AICS, MITI, KECL inventory lists.

Federal Regulations:
All functional components of this product are listed on the TSCA inventory.

SARA Title III Hazard Classes:
- Fire Hazard: No
- Reactive Hazard: No
- Release of Pressure: No
- Acute Health Hazard: Yes
- Chronic Health Hazard: No
Other Information:

**NFPA Ratings**

| Health: | 2 (Moderate) | Fire: | 0 (Minimal) | Stability: | 0 (Minimal) |

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